ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD			Amendment Design Re		ECN #: 906	
Date: 07.01.18			ADR Date: 06.12.2	ADR Date: 06.12.22		
ob No: 00069			Created By: Pg /)	Checked By:		
Product No: D206-642			Approved By: /A	Approved By:		
roduct Name: 206/407 SKIDTUBES			(Proj. Manager)	(Management if reqd)		
Documents Affected: ELEASE: MDL-D206-642 REV P, D206-642 REV I ELEASE: D2661\D2662\D2663\D2664\D2665\D26 3274 REV D, D3288 REV C, D3535\D 25006 \D353	666\D2	2667\D:	2668 REV D, D2932\D29	1331D29381D2939 REV C 1 D 95 36 REV. A		
# Engineering Actions	Yes	No	Responsible	To happen by:	Complete	
Required Documents/Drawings Under Review?		Х				
Update Blue/Pink Folder/Electronic File	Х		KJ	ASAP	07.02.164	
Update DSI Folder/Electronic File		X				
Update D-Part Master Binder	Х		KJ	ASAP	07, 02.16	
Update Grey Project Binder	Х		KJ	ASAP	07.02.16	
Update DEO/DSI Binder		Х				
7 Update Master Document List (MDL)	Х		PH/KJ	07.02.16	07 02.16 PH	
Update Document Record (DR) Rev H.	Х		KJ	07.02.23	07,02,05	
Update Change Record Form	Х		KJ	ASAP	07.02.16 954	
0 Move Electronic File	Х		KJ	ASAP	07.02.16	
1 Notify TC of Change		Х				
2 Notify FAA of Change	Х		PH	07.02.19	07.08.23 A	
3 Update QSI 021 (TC/FAA STC)		Х				
4 Update QSI 036 (K-Kits)		Х			 	
5 Update Accpac Database	Х		KJ	ASAP	07.02.16	
6 Update Access Database	Х	<u> </u>	KJ	ASAP	07.02.16 P	
7 Verification ARC	Х	<u> </u>	KJ	ASAP	N/A '	
8 Update STC Approval List		X				
9 Update Product Development Summary	<u> </u>	X	1	07.00.00	1 200	
0 Create/Update COSS (Estimate/BOM)	Х	<u> </u>	JLM/EC	07.02.23	07 03 19	
1 Create/Update PPP's	Х	<u> </u>	KJ	07.02.23	107.02.19	
2 Update Paperwork Kits in Production	Х	<u> </u>	KJ/LL	07.02.23	07,03,06	
3 Update Paperwork Kits in Stock	Х	<u> </u>	KJ/LL	07.02.23	03.05.049	
4 Red Tag Stock with old CHG #	X	<u> </u>	LL/JM	07.02.23 ASAP	1-9702.2	
25 Rework/Scrap Current Production	Х	1	JLM/EC	ASAP	1/1/07 02-19	
6 Rework/Scrap Kits in Stock?	<u> </u>	X		07.02.02	07,03,224	
7 Update Qpulse/Laminated Dwgs	Х	<u> </u>	KJ	07.02.23	01,00,22	
8 Create/Update Controlled PDF Files	X	_	KJ	ASAP	07,02,16	
29 Create/Update FAI sheets	X	 	JLM/EC/KJ	07.02.23	1 1/03 05 7	
O Create/Update CNC Programs	X	 	JLM/EC	07.02.23 , 07.02.23	Jeller 33.76	
31 Create/Update Tooling	X	 	JLM/EC	07.02.23	1-1/11/100-10	
MPP required?	Ļ	X	,			
Notify Previous Customers	 	X				
4 Notify Eurocopter France	 	<u> </u>				
5	 	₩				
Description / Action: Description / Action: DEE ATTACHED NOTES RED TAG OLD STOCK OF D206-642-511/-512/-5 DNLY REWORK IN PRODUCTION D206-642-511/-512/-						

ECN Complete: MD Date: 15/12/57

Paperwork for D206-642 kits				_
		5000 040		-
		D206-642		
Installation	CHG NUMBER	REVISION	IN STOCK	4
				-
D206-642-111/-112	ALL	K	3/3	→)
D206-642-141	ALL	K	2	4 /
D206-642-211/-212	ALL	K	2/7	↓ /
D206-642-213/-214	ALL	K	5/3	- / .
D206-642-241	ALL	K	4	43- Ne
D206-642-311/-312	ALL	K	4/3	11 45
D206-642-341	ALL	K	2	.
D206-642-411/-412	ALL	K	Ø/4	」 ∖
D206-642-441	ALL	K		_] <i>]</i>
				」
D206-642-511/-512	002	J	1/2	- NO CHNG.
D206-642-513/-514	001	J		_
D206-642-541	002	J		
D206-642-545	001	J		
D206-642-611/-612/-613/-614	001	J		
D206-642-641	001	J		
and the second of the second o			**	
D206-642-511/-512	003	K		
D206-642-513/-514	002	K		
D206-642-541	003	K		
D206-642-545	002	K	•	<u>`</u>
D206-642-547	001	K		
D206-642-611/-612/-613/-614	002	K		
D206-642-641	002	K		
D206-642-645	001	K		

IN PROD

D206-642-112 B 28986, 28987, 29179, 30229, 30230 (29442)? -211 B 28991, 28994 -212 B29083,29084 -214 B 29947 /29949) -311 B29742 (29741, 29743, 29744) -312 -341 B24662 B29307, 29310, 29314, 29318, 309,36, 30937 B30938, 30939 B30265, 30266, 30940 -411 -412 - 441 B 30966, 30967 24793)-STAYS AT CHGOOZ -511 B 30968, 30969, 24800 -512 BZ8890 - 513 B 28891 _ 514 B/26680,26682 -541

ECN #906 NOTES

CHG NUMBERS AND ESTIMATES

PART NUMBER	OLD CHG#	NEW CHG#	UPDATE ESTIMATE
D206-642-511/-512	002	003	Y
D206-642-513/-514	001	002	Υ
D206-642-541	002	003	Y
D206-642-545	001	002	Υ
D206-642-547	N/A	001	Υ
D206-642-611/-612/-613/-614	001	002	Υ
D206-642-641	001	002	Υ
D206-642-645	N/A	001	Υ

FAI SHEETS

PART NUMBER	REVISE	NEW	NEW P/N'S
D2661	Y		
D2662	Y		
D2663	Υ		
D2664	Υ		
D2665	Υ		
D2666	Υ		
D2667	Υ		
D2668	Υ		
D2932	Υ		
D2933	Υ		
D2938	Y		
D2939	Υ		
D3535		Υ	Υ
D3536		Y	Υ
D3537		Υ	Υ

REFERENCE: ECN #906

NEW P/N	REPLACES P/N (REFERENCE)	DESCRIPTION
D3535-11	D2656-11	WEARSHOE
D3535-13	D2656-13	WEARSHOE
D3535-15	D2656-15	WEARSHOE
D3535-21	D2656-21	WEARSHOE
D3535-23	D2656-23	WEARSHOE
D3535-25	D2746	WEARSHOE
D3535-31	D2656-31	WEARSHOE
D3535-33	D2656-33	WEARSHOE
D3535-35	D2656-35	WEARSHOE
D3535-37	D2656-37	WEARSHOE
D3535-39	D3287-1	WEARSHOE
D3535-41	D3287-3	WEARSHOE
D3536-11	N/A	GASKET
D3536-13	N/A	GASKET
D3536-15	N/A	GASKET
D3536-21	N/A	GASKET
D3536-23	N/A	GASKET
D3536-25	N/A	GASKET
D3536-31	N/A	GASKET
D3536-33	N/A	GASKET
D3536-35	N/A	GASKET
D3536-37	N/A	GASKET
D3536-39	N/A	GASKET
D3536-41	N/A	GASKET
D3537-1	D2648-3	WEARPAD
D3537-3	D3429-1	WEARPAD

Kim Johnston

From:

Jason Murdoch [jmurdoch@dartaero.com] Wednesday, February 21, 2007 10:34 AM

3ent: To:

'Kim Johnston'

Subject:

RE: D206-642 skidtubes

The tubes are D206-642-541, B30267; B30268; B30269; B30270. These tubes are really quit possibly scrap. Very short on the fwd cut. I'll let you know if anything changes.

jmurdoch@dartaero.com Q.C. COORDINATOR ----Original Message----

From: Kim Johnston [mailto:kjohnston@dartaero.com]

Sent: Wednesday, February 21, 2007 9:19 AM

To: Murdoch Jason (E-mail) Subject: D206-642 skidtubes

Importance: High

Jason,

Freally need to know what D206-642 skidtubes were scrapped.

Kim Johnston Dart Aerospace Ltd. Engineering Clerk Document Control

Email: kjohnston@dartaero.com

Tel: 613-632-5200 Fax: 613-632-9311

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Kim Johnston

From: Peter Hum [phum@dartaero.com]

Sent: Monday, March 05, 2007 3:46 PM

To: 'Kim Johnston'

Cc: Serge Shahbazian; 'David Shepherd'

Subject: MMS-D206-642 Rev. C on ECN 906

Kim,

Today, David got a phone call from the FAA at Fort Worth. Apparently, we can't use MMS-D206-642 Rev. C in the paperwork kits.

I realize the ECN instructions says to release the MMS. We were expecting that FAA to accept the MMS, however they didn't

Please do not include the MMS-D206-642 Rev. C in ANY MORE of the paperwork kits we are sending out....Hopefully we haven't sent any with the Rev. C. For any in stock/in production we should be using MMS-D206-642 Rev. B.

Sorry for the extra work this will cause.

Peter

b. 17.

Taylor W

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1-15-15

Charles to

- \$4 - 7 - 34 4 7

Sent:

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		Attendees:		Report	Type:	-
	DART		***	Subject	t:	
				Venue:		
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